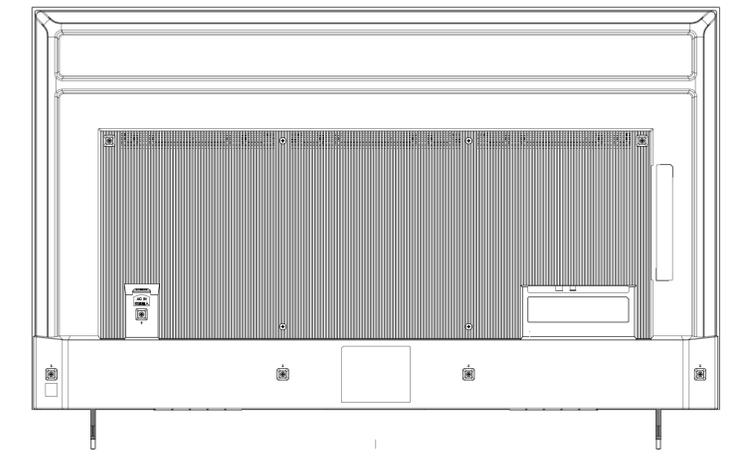
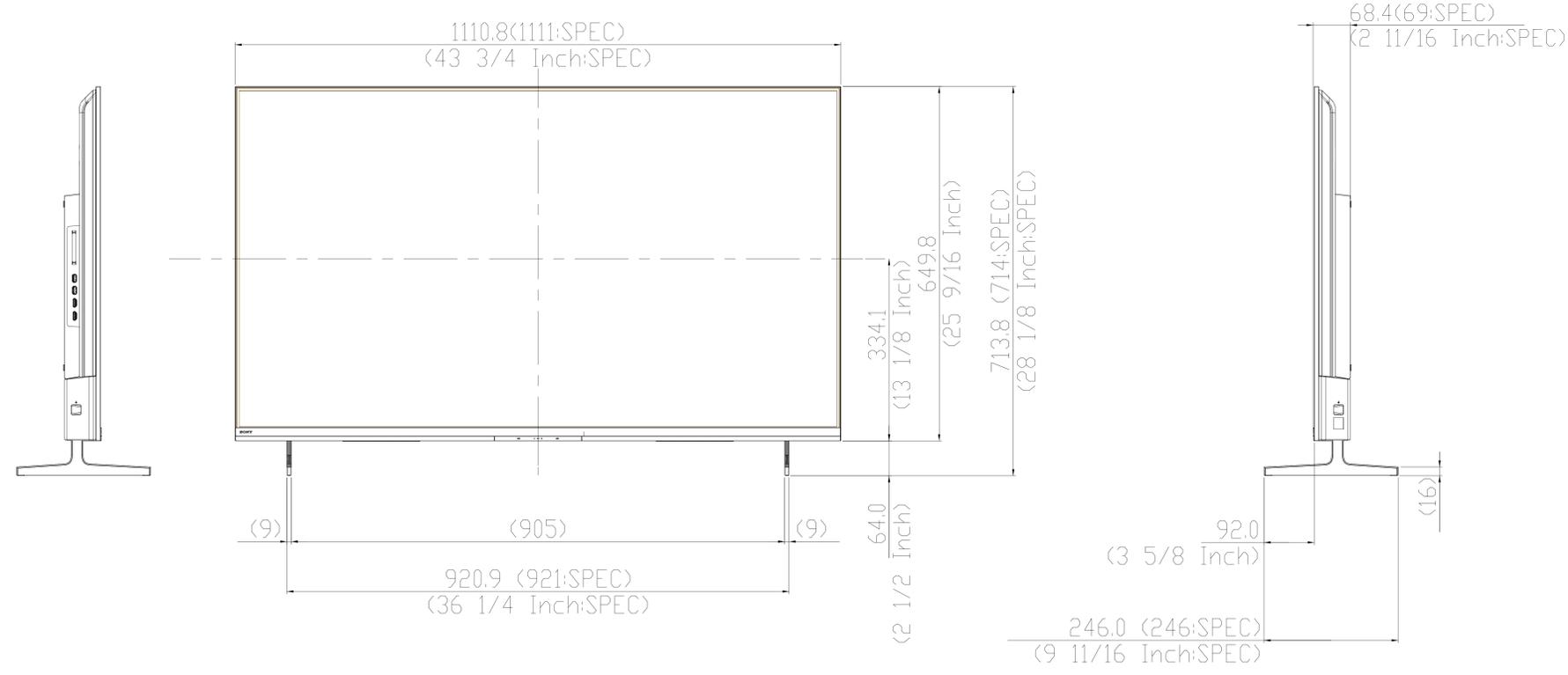
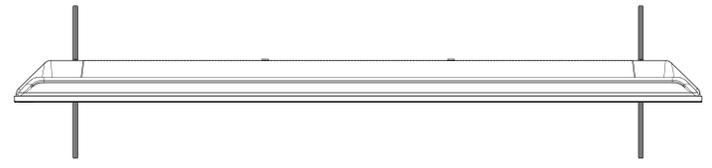


ITEM	ECN NO.	POSITION	REVISION LIST		DATE	UPDATED BY	APPROVED BY
			DESCRIPTION	IS			
			WAS	IS			

Area	FA	NORTH AMERICA	LATIN AMERICA	EUROPE	IN without stand	IN with stand
Model Name	K-50R31M2	K-50R31M2	K-50R31M2	K-50R31M2	-	-
SV No.	SV-44322	SV-44283	SV-44308	SV-44075	-	-
DIMENSION						
TV only (W x H x D)	-	-	-	-	-	-
TV only (W x H x D (3-Max))	Approx. 1111 x 651 x 69 mm	1111 x 651 x 69 mm / 43 3/4 x 25 5/8 x 2 11/16 inch	1111 x 651 x 69 mm	Approx. 1111 x 651 x 6.9 cm	-	-
TV only with camera (W x H x D)	-	-	-	-	-	-
TV with Stand (Standard position) (W x H x D)	-	-	-	-	-	-
TV with Stand (Sound bar position) (W x H x D)	-	-	-	-	-	-
TV with Stand (Outside) (W x H x D)	Approx. 1111 x 714 x 246 mm	1111 x 714 x 246 mm / 43 3/4 x 28 1/8 x 9 11/16 inch	1111 x 714 x 246 mm	Approx. 1111 x 714 x 24.6 cm	-	-
TV with Stand (Inside) (W x H x D)	-	-	-	-	-	-
TV with Stand (Outside for Soundbar) (W x H x D)	-	-	-	-	-	-
TV with Stand (Inside for Soundbar) (W x H x D)	-	-	-	-	-	-
TV with Stand (Narrow position) (W x H x D)	-	-	-	-	-	-
Stand Width (Standard position)	-	-	-	-	-	-
Stand Width (Sound bar position)	-	-	-	-	-	-
Stand Width (Outside)	Approx. 921 mm	921 mm / 36 1/4 inch	921 mm	Approx. 921 cm	-	-
Stand Width (Inside)	-	-	-	-	-	-
Stand Width (Narrow position)	-	-	-	-	-	-
Stand Inner Distance	-	-	-	-	-	-
Stand Inner Distance (Inside position)	-	-	-	-	-	-
Stand Inner Distance (Outside position)	Approx. 905 mm	905 mm / 35 5/8 inch	905 mm	Approx. 905 cm	-	-
Dimension of Stand (W x H x D)	Approx. 9 x 64 x 246 mm	9 x 64 x 246 mm / 3/8 x 2 1/2 x 9 11/16 inch	9 x 64 x 246 mm	Approx. 0.9 x 6.4 x 24.6 cm	-	-
Dimension of Stand (Low) (W x H x D)	-	-	-	-	-	-
Dimension of Stand (High) (W x H x D)	-	-	-	-	-	-
VEIGHT						
VESA Hole Pitch	300 x 300 mm	300 x 300 mm / 11 13/16 x 11 13/16 inch	300 x 300 mm	300 x 300 cm	-	-
TV Only	Approx. 111 kg	111 kg / 246 lb	111 kg	Approx. 111 kg	-	-
TV with Stand	Approx. 114 kg	114 kg / 253 lb	114 kg	Approx. 114 kg	-	-
Remarks						

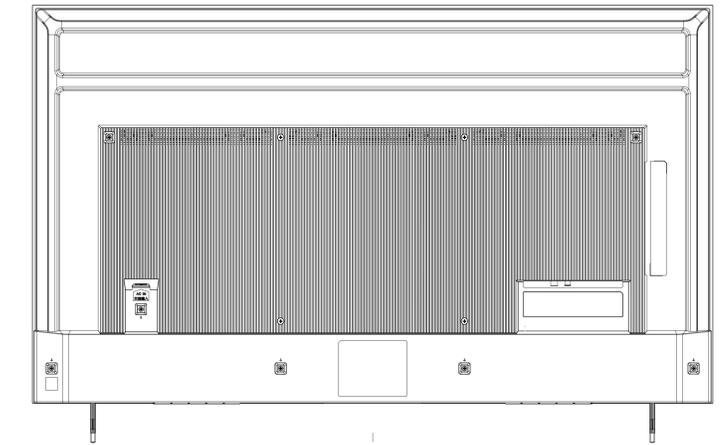
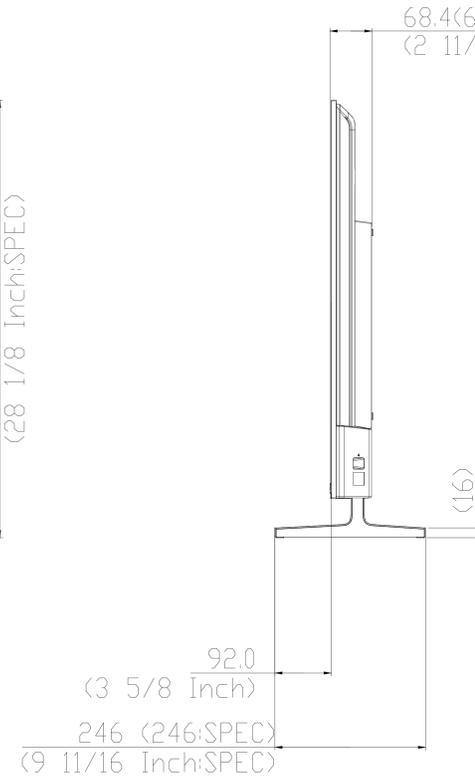
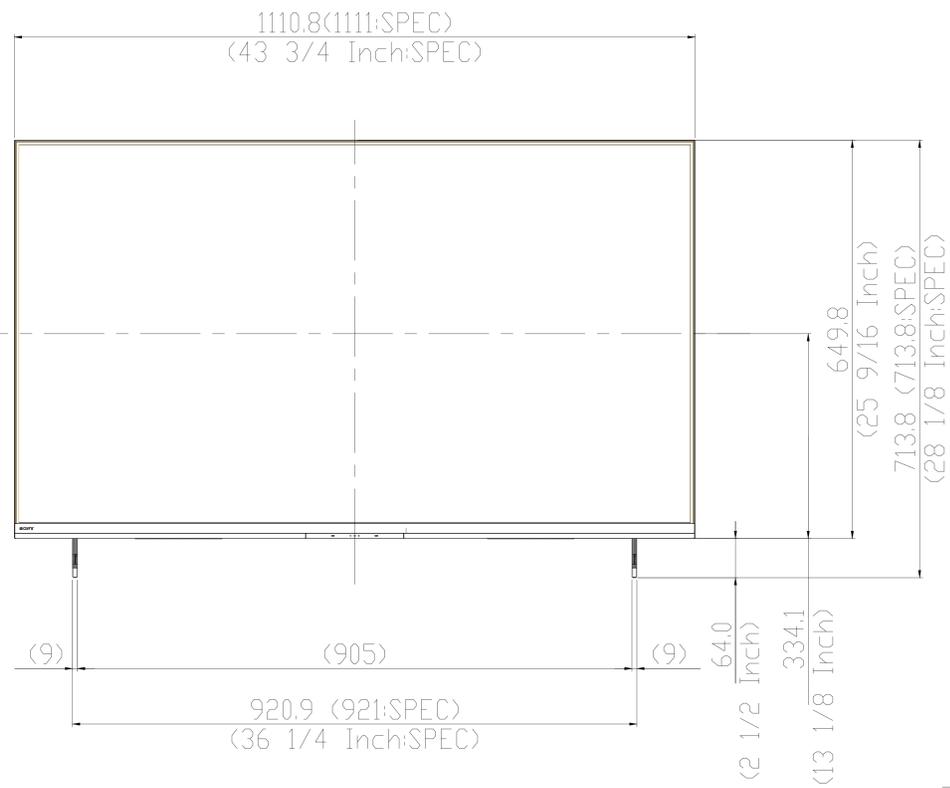
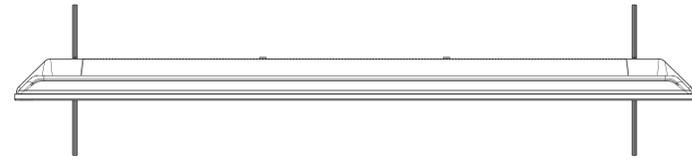
TV with Stand (Outside)



TOLERANCE UNLESS OTHERWISE SPECIFIED (mm)				UNIT		TOLERANCES UNLESS OTHERWISE STATED		MATERIAL		FINISH	
RANGE OF DIM	METAL & PLASTIC	POLYMER	CARTON	MM	INCH	DIMENSIONS	ANGLE	FINISH	ANGLE	FINISH	ANGLE
0-25	±0.10					TBD					
25-60	±0.15					TBD					
60-120	±0.20					TBD					
120-300	±0.25					TBD					
300-600	±0.30					TBD					
600-1200	±0.40					TBD					
1200-UPON	±0.50					TBD					
ANGLE (SHEET METAL)				±0.5°		DRAWN		TBD		DATE	
Internal Diameter of Plastic Screw Boss				±0.05		CHECK		DATE		DATE	

TV with Stand (Outside)

REVISION LIST						
ITEM	ECN NO.	POSITION	DESCRIPTION	DATE	UPDATED BY	APPROVED BY

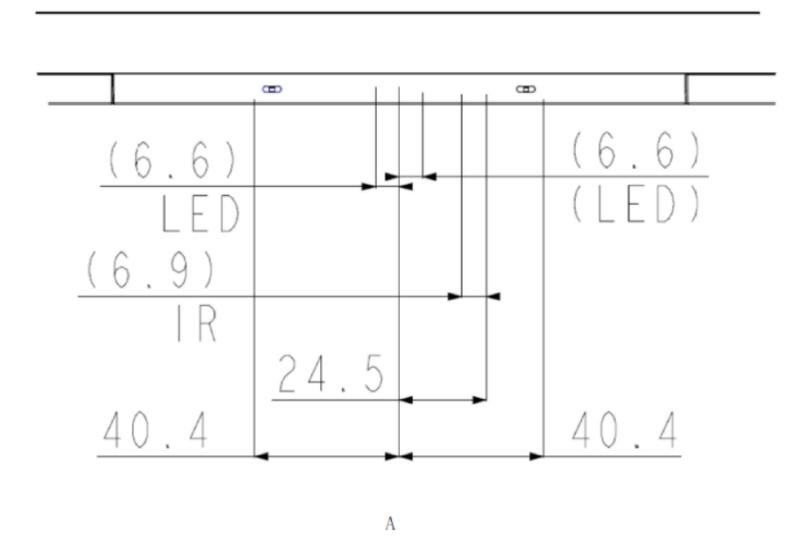
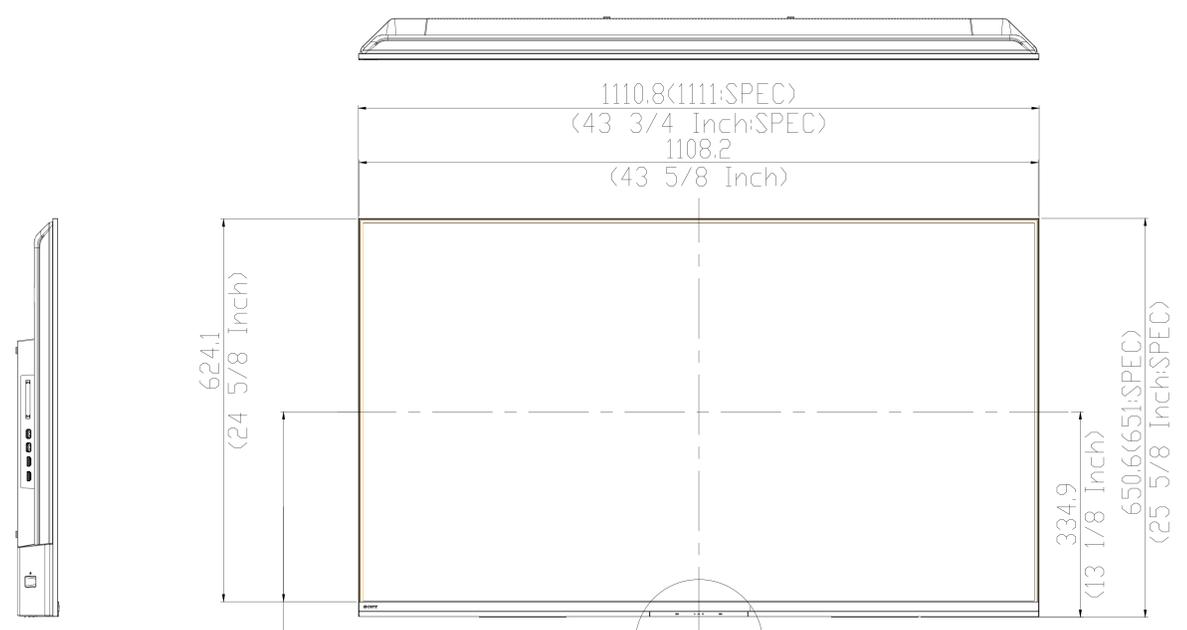


TOLERANCE UNLESS OTHERWISE SPECIFIED (mm)				UNIT	TOLERANCES UNLESS OTHERWISE STATED	PRELIMINARY	PRELIMINARY
RANGE OF DIM	METAL & PLASTIC	POLYMER	CARTON	MM	DIMENSIONS ANGLE	DATE	DATE
0-30	±0.15			SCALE	3rd PROJ.	TBD	TBD
30-60	±0.15			0.250			
60-120	±0.20	+0/-2.0					
120-300	±0.25						
300-600	±0.30		+2.0/-0				
600-1200	±0.40	+0/-3.0					
1200-UPDN	±0.50	+0/-4.0					
ANGLE (SHEET METAL)							
Internal Diameter of Plastic Screw Boss				±0.05			

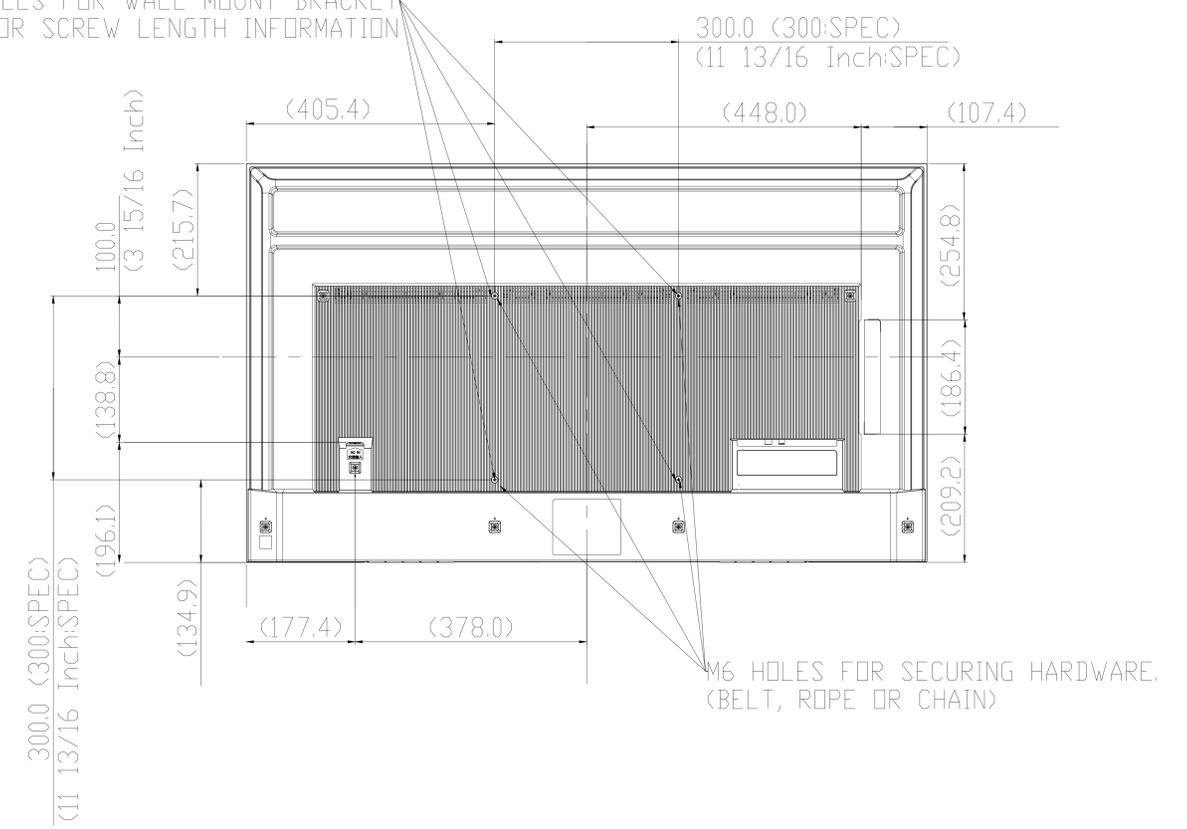
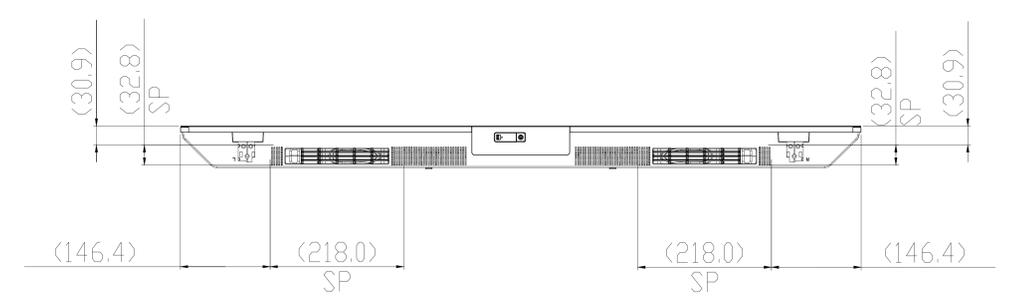


TV Only

REVISION LIST						
ITEM	ECN NO.	POSITION	DESCRIPTION		DATE	APPROVED BY
			WAS	IS		



M6 HOLES FOR WALL MOUNT BRACKET
*REFER TO INSTRUCTION MANUAL FOR SCREW LENGTH INFORMATION



M6 HOLES FOR SECURING HARDWARE.
(BELT, ROPE OR CHAIN)



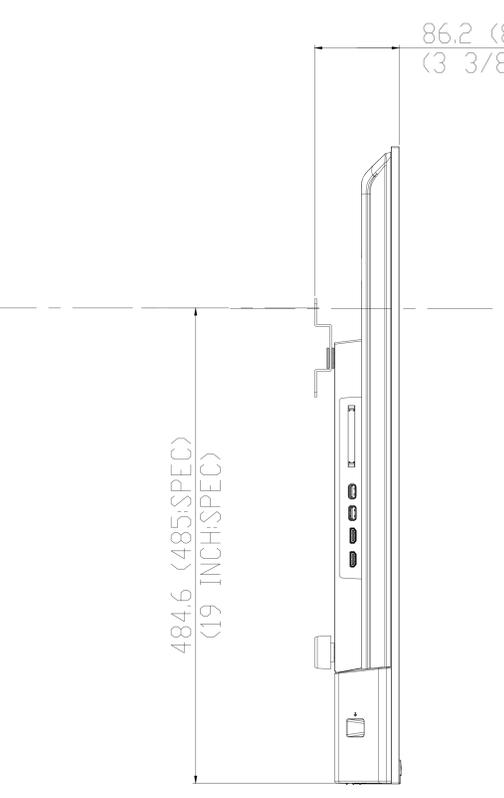
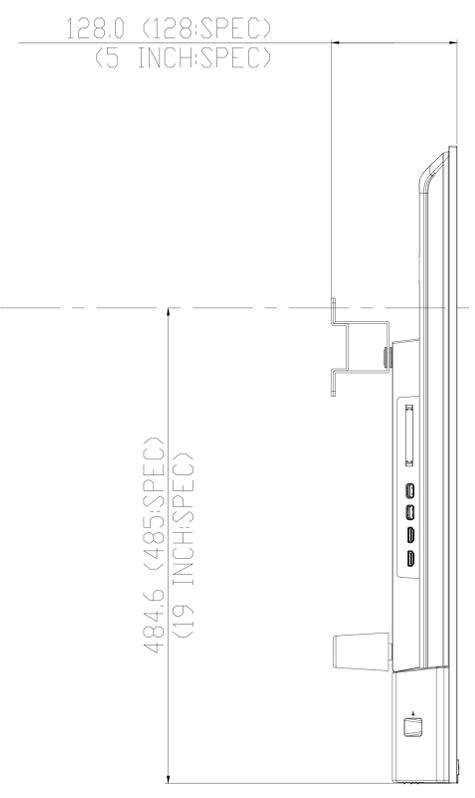
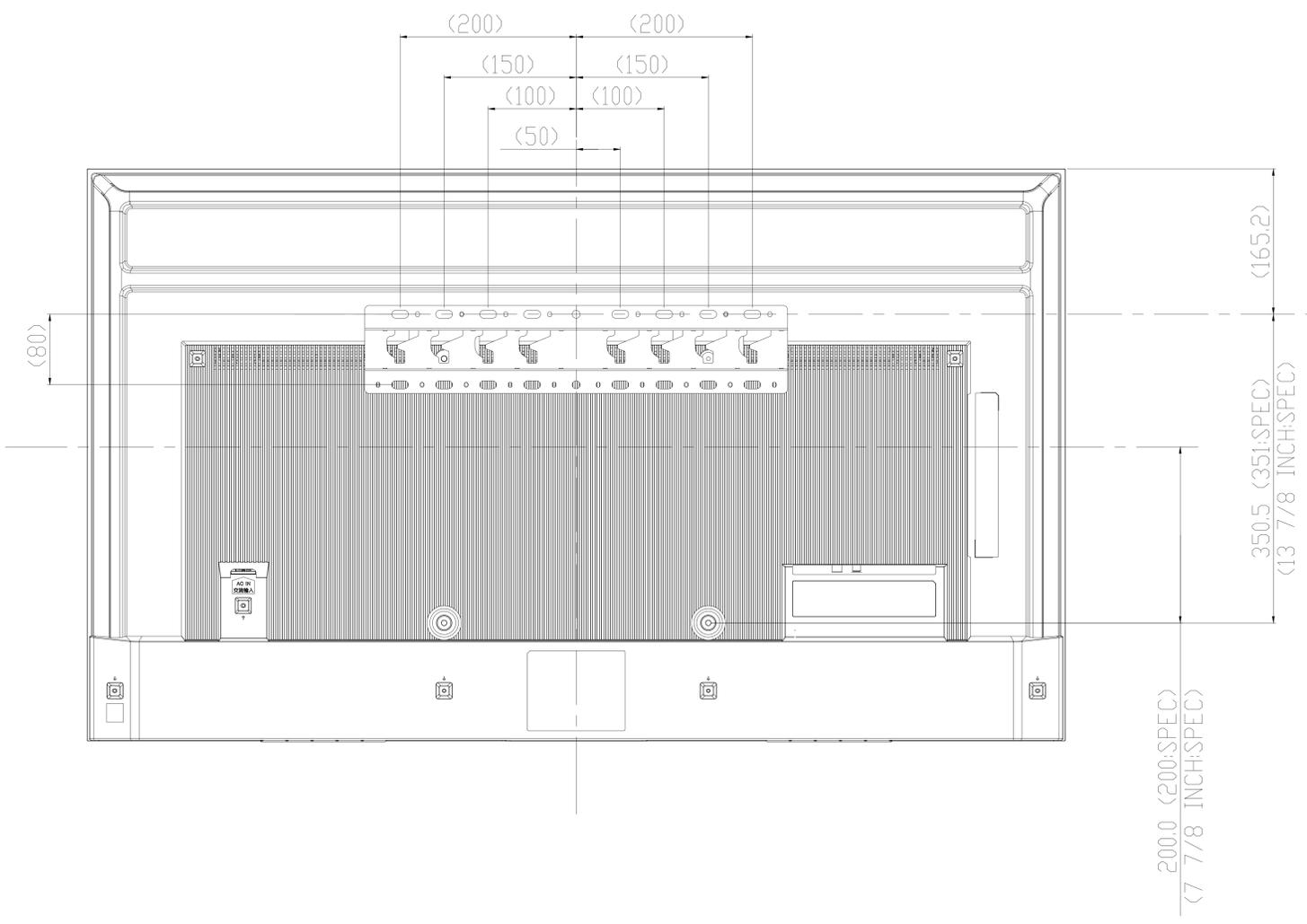
TOLERANCE UNLESS OTHERWISE SPECIFIED (mm)				UNIT	TOLERANCES UNLESS OTHERWISE STATED	SCALE	DATE	DATE
RANGE OF DIM	METAL & PLASTIC	POLYIMID	CARTON	MM	ANGLE	1:1	21-Aug-2017	2017-08-21
0-30	±0.15							
30-60	±0.15							
60-120	±0.20	+0/-2.0		0.250				
120-300	±0.25							
300-600	±0.30							
600-1200	±0.40	+0/-3.0						
1200-UPDN	±0.50	+0/-4.0						
ANGLE (SHEET METAL)								
Internal Diameter of Plastic Screw Boss				±0.05				

REVISION LIST						
ITEM	ECN NO.	POSITION	DESCRIPTION	DATE	UPDATED BY	APPROVED BY

SU-WL450

STANDARD

SLIM

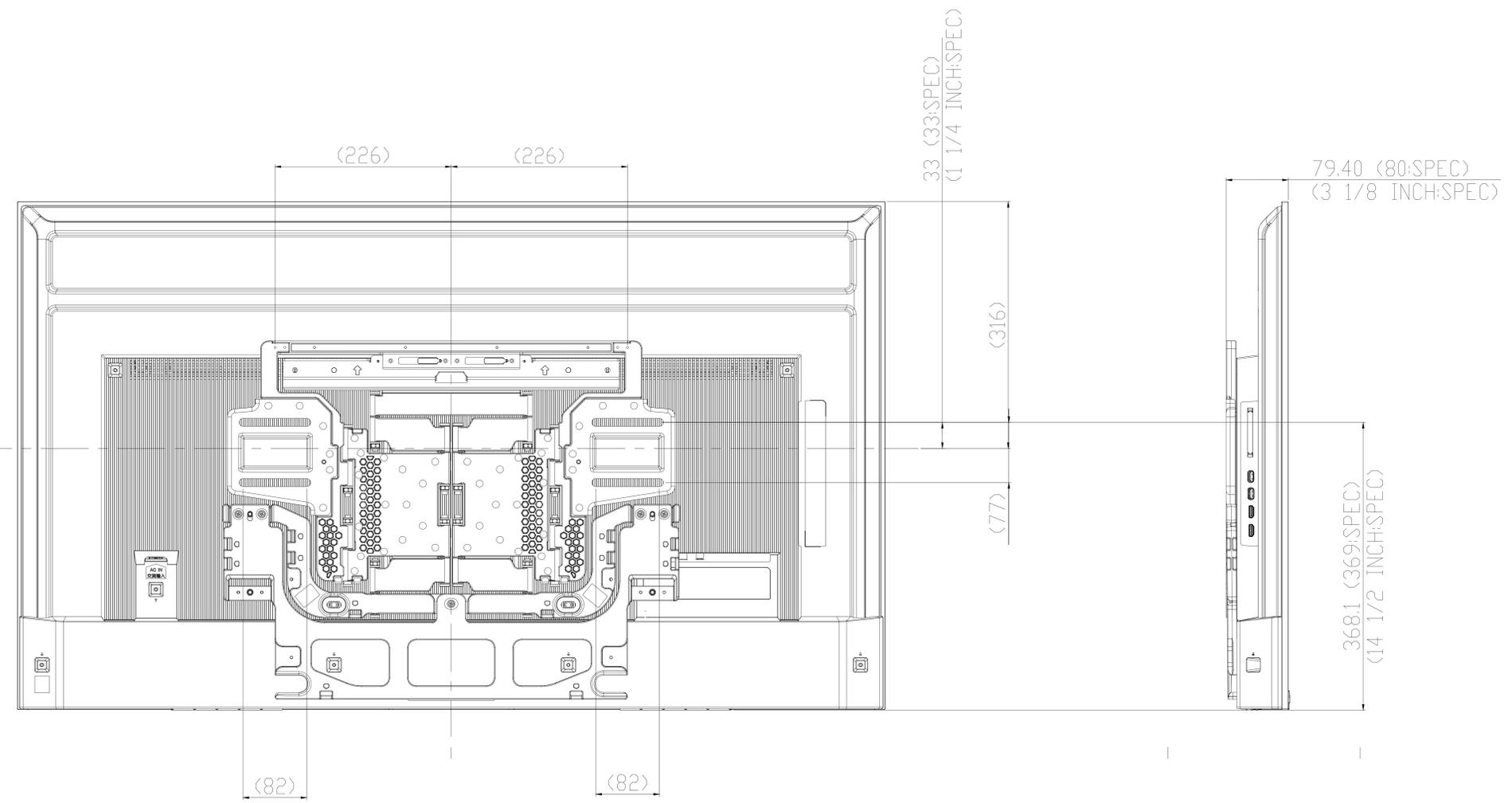


TOLERANCE UNLESS OTHERWISE SPECIFIED (mm)				TOLERANCE UNLESS OTHERWISE STATED	
RANGE OF DIM	METAL & PLASTIC	POLYIMID	EPDM	UNIT	SCALE
0-30	±0.10			MM	3/4 PHL
30-60	±0.15				
60-120	±0.20				
120-300	±0.25	+0/-2.0	+2.0/-0		
300-600	±0.30				
600-1200	±0.40	+0/-3.0			
1200-UPON	±0.50	+0/-4.0			
ANGLE (SHEET METAL)				±0.5°	
Internal Diameter of Plastic Screw Boss				±0.10	

MODEL: T31	PROJ: 39-BL-SUM-SL-RLL	PROJ: 23-30
UNIT: PPH	TOLERANCE UNLESS OTHERWISE STATED	TBD
SCALE: 0.400	DIRECTIONS ANGLE	TBD
	TREATMENT	TBD
	DATE: 27-Aug-21	
	CHECK	

TPV Technology Ltd. TP TV

		REVISION LIST			
ITEM	ECN NO.	POSITION	DESCRIPTION	DATE	APPROVED BY
			WAS		
			IS		



TOLERANCE UNLESS OTHERWISE SPECIFIED (mm)		UNIT	TOLERANCE UNLESS OTHERWISE STATED	DATE	DATE
RANGE OF DIM	METAL & PLASTIC	POLYIMID	DIMENSIONS ANGLE		
0-25	±0.10		TBD		
30-60	±0.15		TBD		
60-120	±0.20		TBD		
120-250	±0.25		TBD		
300-600	±0.30		TBD		
600-1200	±0.40		TBD		
1200-14000	±0.50		TBD		
ANGLE (SHEET METAL)		±0.2°			
Internal Diameter of Plastic Screw Boss		±0.05			

SCALE	0.400	3rd ANGLE	TBD
DRAWN	TBD	DATE	27-Aug-25
CHECK		DATE	

